

Effect of Calcination Temperature on Structural Properties of Biochar-MCl_n Composite from Patchouli Biomass and It's Application for Drug Adsorption

Tutik Setianingsih^{1*}, Bambang Ismuyanto², Masruri³

^{1,3} Department of Chemistry, Brawijaya University, 65145, Indonesia,

² Department of Chemical Engineering, Brawijaya University, 65145, Indonesia,

Abstract : Patchouli biomass is a abundant and potensial plant waste to produce biochar by pyrolysis. Biochar is a porous black carbon. It is useful for adsorbent of organic substances due to it's porosity. In this research, biochar - ZnCl₂ and biochar - CrCl₃ composites are synthesized to study influence of both calcination temperature and metal type on structural properties and drug adsorption of the composites. Paracetamol was used as adsorbate model. Research was performed at some steps, i.e pyrolysis of patchouli biomass using CoCl₂ activator, impregnation of biochar using metal chloride solutions, calcination of the biochar - metal chloride composites at various temperatures (400, 600, 800 °C), characterization of the composites using X-ray diffraction and FTIR spectrophotometry, and adsorption test at various concentration of paracetamol. Paracetamol concentration was determined using UV-Vis spectrophotometry at 243 nm. Langmuir and Dubinin-Radushkevich models were used to determine adsorption capacity, whereas Freundlich model was used to determine adsorption intensity. Result of this research showed that temperature of 600 and 800 °C gave change of impregnant structure for each metal types. Temperature of 600 and 800 °C gave the highest adsorption capacities for each composite using CrCl₃ and ZnCl₂, respectively with adsorption intensities indicating the favourable adsorptions.

Keywords: biochar, patchouli biomass, metal chloride, pyrolysis, impregnation, adsorption.

Introduction

Patchouli is the abundant plant in Indonesia. It provides abundant biomass waste in environment. Patchouli is a hard woody waste, so that it is rich of organic components and can be categorized as lignocellulosic material. Patchouli biomass can be pyrolyzed to produce biochar. Biochar is type of a porous black carbon material¹. Biochar has various applications in human life, including as a soil amendment², supercapacitor³, adsorbent⁴, and carrier/support⁵. As adsorbent, biochar showed good performance for removing various metals, suc as lead, copper, chromium, zinc and cadmium⁶, ammonium⁷, and organic contaminants, for example methyl tert-butyl ether and benzene⁸, azo dyes⁴, tetracycline⁹. Biochar can be also used as support or adsorbent. Porous carbon can be an effective support due to its some characteristics, including its high surface area, its resistance toward both acid and base, its surface which can be functionalized to provide the metal loading sites, its pore structure which can be engineered to improve adsorption, its stability at high temperatures in anoxic environment, and its easiness to be separated by combustion to recover spent catalysts¹⁰.

Adsorption is a relatively low cost and highly efficient method, even connected to the low concentration pollutant¹¹. Adsorption is also flexible, simple, and inactive towards toxic pollutants¹². Adsorption capacity of the carbon can be increased by chemical impregnation treatment¹³. For example, impregnation of carbon nanotubes (CNTs) with iron oxide nanoparticles has improved the removal of benzene from 53% to 61% compared to raw CNT at same experimental condition¹⁴. Composites of Cu(II)- and Ni(II)-impregnated activated carbon (Cu/PAC and Ni/PAC) had more than 2.5 times adsorption capacity of cyanide than Cu(II)- and Ni(II)-impregnated clay (Cu/clay and Ni/clay)¹⁵. The other research reported that after Fenton regeneration, adsorption of the pharmaceutical diclofenac on ferrihydrite impregnated activated carbon (Fe/PAC) was higher than on powdered activated carbon (PAC)¹⁶.

Composite of the chemical impregnated carbon can be prepared in 3 steps, i.e impregnation process of carbon in salt solution, drying process of the impregnated carbon, and calcinations process to obtain final impregnant compound¹⁷. The previous researchers reported that calcinations temperature gave effect on impregnant's structure and composite's adsorption capacity. For example, carbon – CuO, carbon – Cu₂O, and carbon – Cu were formed by calcination of carbon – Cu(NO₃)₂ at 400, 530, and 800 °C respectively under nitrogen gas streaming. Carbon was obtained from pyrolysis of palm seed. In other side, carbon – NiO and carbon – Ni were formed by calcination of carbon – Ni(NO₃)₂ at 550 and 800 °C respectively in nitrogen gas streaming. The Cu(I) and Ni(II) impregnated carbons improved thiophenate adsorption of 40 – 53%¹⁸.

In this research, composites of biochar from patchouli impregnated by metal chlorides, ZnCl₂ and CrCl₃, were calcined at various calcination temperatures. Purpose of this research to investigate effect of those temperature on physicochemistry and adsorption capacity of those composites, especially for adsorption of drug pollutant. Result of this research will be a recommendation about usage of metal compound – biochar composite adsorbent to minimize the drug wastewater.

Experimental

Preparation of biochar and composites

There were 3 main steps in this research, including preparation of biomass, synthesis of biochar by pyrolysis of biomass using CoCl₂.6H₂O activator, and impregnation of biochar using chloride salts. Preparation of patchouli biomass were conducted by washing it using water and dried under sunrise. Then, the clean biomass was crushed to produce precursor size of 60 - 100 mesh. The precursor (10 g) was mixed with CoCl₂.6H₂O salt (52 g), and distilled water (60 mL), then the mixture was evaporated at 100 °C for 4 h under stirring. The CoCl₂ impregnated biomass was pyrolyzed at 450 °C for 2 h under nitrogen gas stream. Activator was removed from product by washing the product with 1 M HCl solution and distilled water. The biochar product was sieved for conditioning the size of 100-120 mesh. The obtained biochar (6 g) was mixed with each 0.1 M of ZnCl₂ and CrCl₃ solution (100 mL), then was shaken for 24 h at 200 rpm. The mixture finally was filtered and residue (composite) was dried at 100 °C for 1 h. Each composite product of biochar - MCl_n was calcined at 400, 600, and 800 °C for 1 h in the closed ceramic crucible.

Characterization of biochar

Characterization of surface functional groups was conducted using FTIR spectrophotometer (Shimadzu) and pellet KBr technique. Characterization of crystal structure was performed using X-ray powder diffraction (XRD) in 2θ range of 10–90°. Surface Area and pore characterizations were calculated using measurement data of nitrogen adsorption-desorption isotherms at the temperature of –196 °C using Surface Area Analyzer (Quantachrome NovaWin2). Isotherm data was treated using Bruanuer Emmet Teller (BET) and Pierce Orr Dalla Vale (POD) methods.

Adsorption test

For adsorption test, this research has used paracetamol as adsorbate model. Paracetamol solution (500 ppm) was prepared by dissolving a paracetamol tablet which contains 500 mg of paracetamol in distilled water. Residue was filtered before dilution of the filtrate to get 500 ppm paracetamol solution. Then, a serie of

of paracetamol solution (10, 20, 30, 40, and 50 ppm) was mixed with biochar and was shaken for 24 h at 200 rpm. The drug solution was analyzed using UV-Vis spectrophotometer at maximum wavelength of 243 nm.

Results and Discussions

Functional groups of composites

Biochar has been prepared from pyrolysis patchouli biomass and the product has been impregnated using CrCl_3 and ZnCl_2 . The composites of biochar – CrCl_3 and biochar – ZnCl_2 were calcined at various temperatures. Characterization of the calcined composites using FTIR spectrophotometry gave spectra as reported in Figure 1.

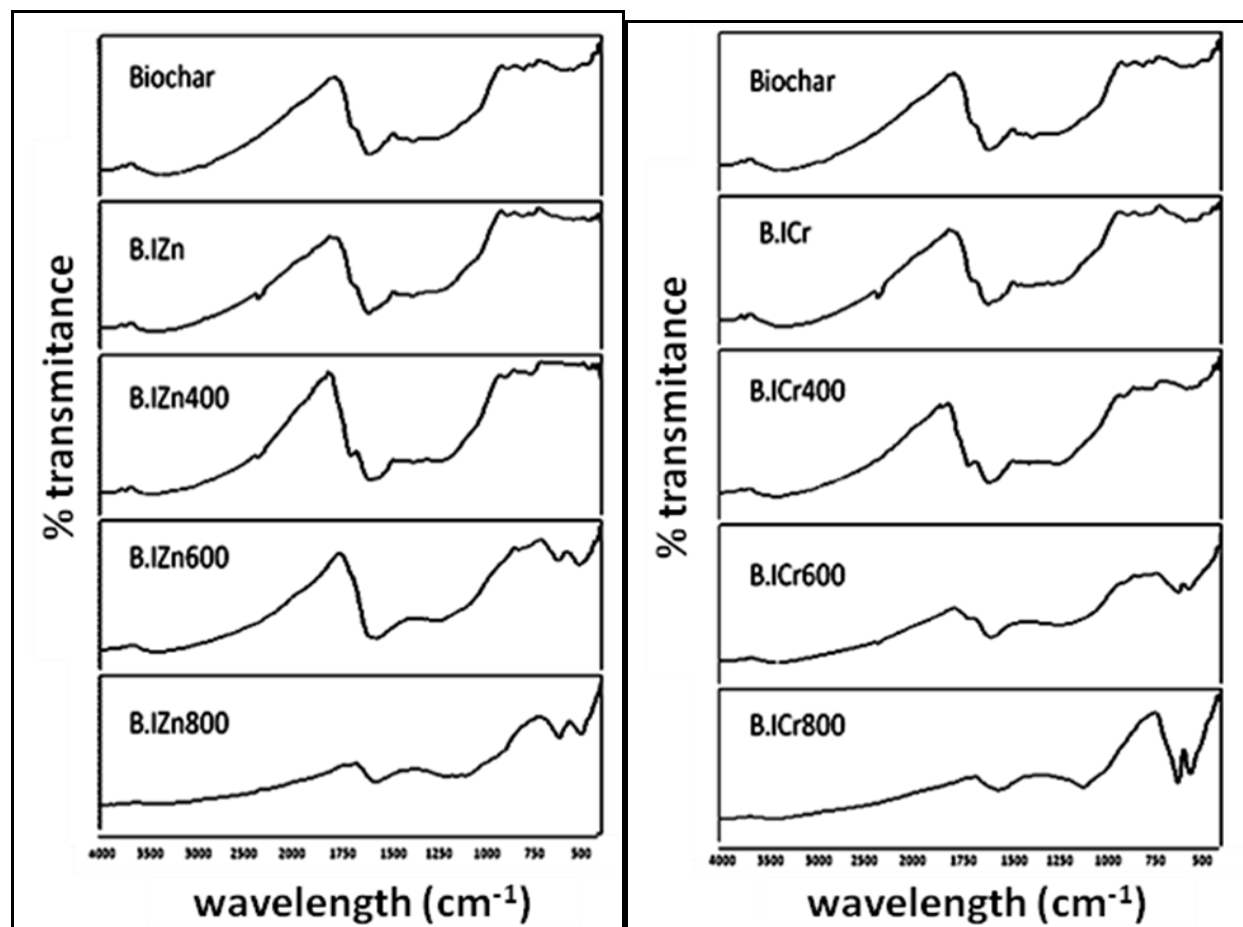


Figure 1. FTIR spectra of the calcined composites of biochar- ZnCl_2 (BIZn) and biochar – CrCl_3 (BICr) at various temperatures

Figure 1 showed that the spectra of biochar, the MCl_n impregnated biochar, and the calcined impregnated at 400 °C are relatively same. Based on the previous research, strong band around 1736, 1643, and 1332 cm^{-1} refers to the stretching vibrations of C = O, C=C, and C-O bonds¹⁹. So that, bands of the biochars at about 1700, 1600, and 1250 cm^{-1} may refer to stretching of C=O, C=C, and C-O, respectively.

Calcination at temperature of 600 °C gives different pattern of spectra, i.e weaker bands of C-O, C=C, -OH for both composites than without calcinations and after calcination at 400 °C. It indicates that biochar experienced the decomposition reaction. This decomposition may be effect of reaction between functional groups on biochar surface and gas emitted by decomposition reaction of the impregnant salt. Lost of C=O band for the calcined composite – ZnCl_2 indicated that ZnCl_2 is more effective as dehydrator than CrCl_3 . It may be connected to it's less melting point than CrCl_3 . Change of spectra is also signed by emerging 2 bands of spectra

between 500 and 650 cm^{-1} . By referring to previous research connected to bands of Cu-O^{20} , those bands may be connected to CrO and ZnO stretching vibrations.

Crystal structure of composites

Characterization of composites using X-ray diffraction method has been conducted to study effect of calcination temperature on crystal structure of the composites. Diffractograms of the composites are reported in Figure 2.

Figure 2 shows that increasing of calcination temperature from 400 to 600 $^{\circ}\text{C}$ gave no change of diffractogram patterns. Those diffractograms have 2 wide peaks at around 22° and 44° . Those patterns are similar to activated carbon previous researchs, connected to (002) and (100) planes of turbostratic graphic structures, respectively²¹. No peak of impregnants detected in those diffractograms may be due to low concentration of impregnant on surface of biochars.

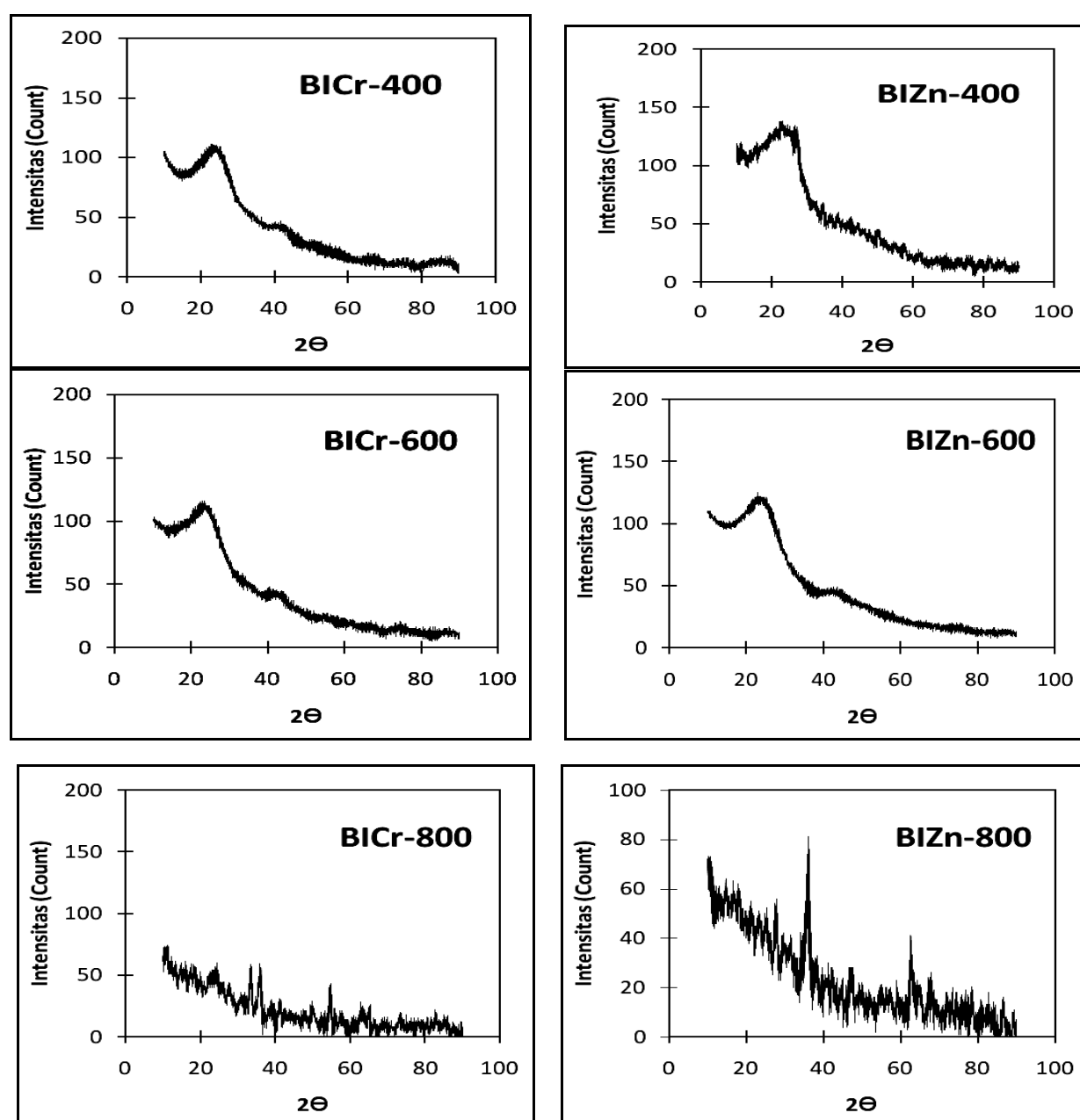


Figure 2. Diffractograms the calcined composite of biochar – ZnCl₂ and biochar – CrCl₃ at various temperatures

In other side, the calcined composites at 800 °C show new patterns of diffractograms. By referring to the standart data of JCPDS-ICDD (Table 1), the composites formed by calcination indicate biochar – ZnO and biochar – Cr₂O₃. No wide peak of diffractograms are appeared by the composites which were calcined at 800 °C. It indicates lower structure of biochars due to thermal decomposition.

Table 1. Diffractogram data biochar - ZnCl₂ and biochar – CrCl₃ calcined at 800 °C

Sample Code	2 θ sampel	d-spacing sampel	2 θ standar	Standart
BIZ-800	35.96	2.50	36.25	ZnO JCPDS no. 36-1451
	47.20	1.93	47.53	
	62.77	1.48	62.86	
BICr-800	33.45	2.68	33.62	Cr ₂ O ₃ JCPDS no. 381-479
	35.89	2.50	36.25	
	50.11	1.82	50.28	
	54.66	1.68	54.89	
	57.64	1.60	58.48	
	64.89	1.44	65.19	
	78.21	1.22	79.14	

Porosity of composites

Pore texture is one of carbon's characteristics which affects the adsorption process. This is connected to size of adsorbate which determines it's accessibility to the inner surface of the adsorbent²². Porosity data of biochar and composites are reported in Table 2.

Data in Table 2 shows that impregnation of biochar to form .composites of biochar – CrCl₃ (BICr) and biochar – ZnCl₂ (BIZn) decreased pore volume and specific surface area. It indicates that some impregnant particles stayed in the pore of the biochar. Calcination of the composites seems to give different impact, i.e reducing of porosity for usage of ZnCl₂ impregnant, but increasing of porosity for usage of CrCl₃, probably due to different melting point of impregnants which influence activation of biochar by impregnant along calcination process.

Table 2. Porosity data of biochar and composites of biochar – CrCl₃ and biochar – ZnCl₂ before and after calcination

Biochar and composite	S _{BET} (m ² /g)	V _p (cm ³ /g)	D (nm)	S _{mm} (m ² /g)	V _{mm} (cm ³ /g)	%V (micro)	%S (micro)
BICr	22.15	0.02	4.3	1.11	0.001	95	96
BICr-600	1455.30	2.85	7.8	49.38	0.043	97	98
BIZn	10.27	0.21	82.8	0.93	0.001	91	100
BIZn-800	2.54	0.12	185.1	0.71	0.002	72	98
Biochar	471.69	0.33	2.8	161.59	0.250	66	24

Notes :

S_{mm} = mesoporous and macroporous specific surface area, calculated from N₂ adsorption data using Pierce Orr Dalla Vale method, refering to Lowell and Shields²³

V_{mm} = mesoporous and macroporous volume, calculated from N_2 adsorption data using Pierce Orr Dalla Vale method, referring to Lowell and Shields²³

S_{BET} = BET specific surface area, calculated using BET equation at range of $0.05 \leq P/P_0 \leq 0.35$, referring to Lowell and Shields²³

V_{micro} and S_{micro} were calculated by subtracting each V_p and S_{BET} with V_{mm} and S_{mm} , respectively

D. Adsorption test

Adsorption test of paracetamol by the composites calcined at various temperatures has been conducted. Adsorption data was treated using 3 kinds of adsorption models, i.e Langmuir, Freundlich, and Dubinin – Radushkevich models. The Langmuir model assumes that adsorption occurs on a homogenous surface. The Freundlich isotherm is used to show the surface heterogeneity, which shows the multilayer adsorption properties of the adsorbent^{24,23,15}. Langmuir model is based on the assumption that number of adsorption sites is fixed and each site will hold only one adsorbate molecule²⁵. Dubinin – Radushkevich model generally expresses the adsorption mechanism with a Gaussian energy distribution onto a heterogeneous surface²⁶.

Freundlich, Langmuir, and Dubinin – Radushkevich isotherm adsorptions of paracetamol by the composites are reported in Figure 3, Figure 4, and Figure 5, respectively.

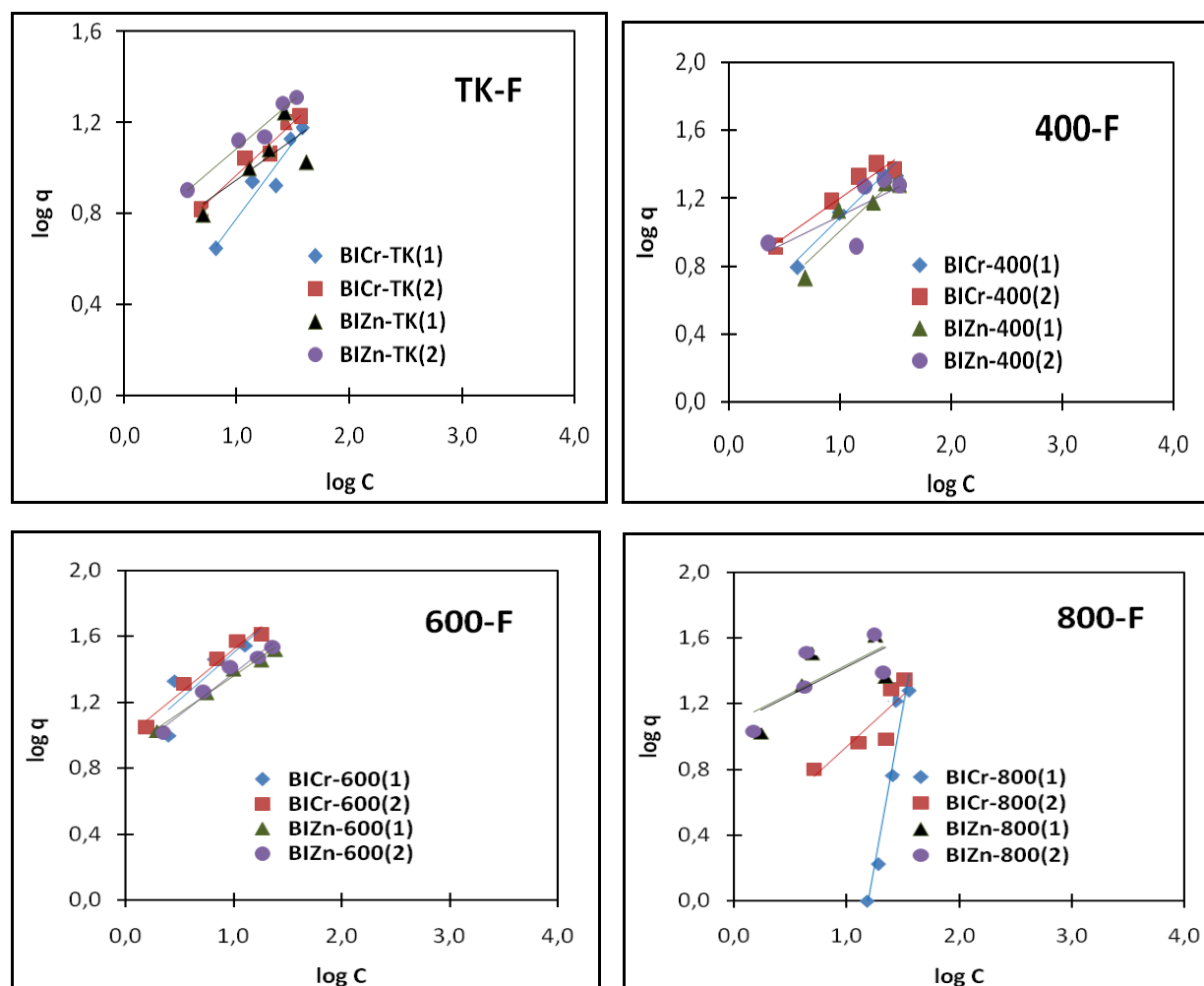


Figure 3. Freundlich isotherm adsorptions of biochar – $CrCl_3$ and biochar – $ZnCl_2$ composites before (with code of TK) and after calcination at various temperatures

Correlation coefficient of those curves are reported in Table 3. Data in Table 3 shows that generally the highest correlation coefficients is achieved by application of Langmuir model for biochar – ZnCl_2 by sequence of Freundlich < Dubinin – Radushkevich < Langmuir. In other side, the highest one is obtained by Dubinin – Radushkevich model for biochar – CrCl_3 by sequence of Freundlich < Langmuir < Dubinin – Radushkevich. It indicates that surface of the biochar – CrCl_3 tends to be heterogenous but still contain homogenous part. In other hand, the biochar – ZnCl_2 tends to have homogenous surface with containing heterogenous part.

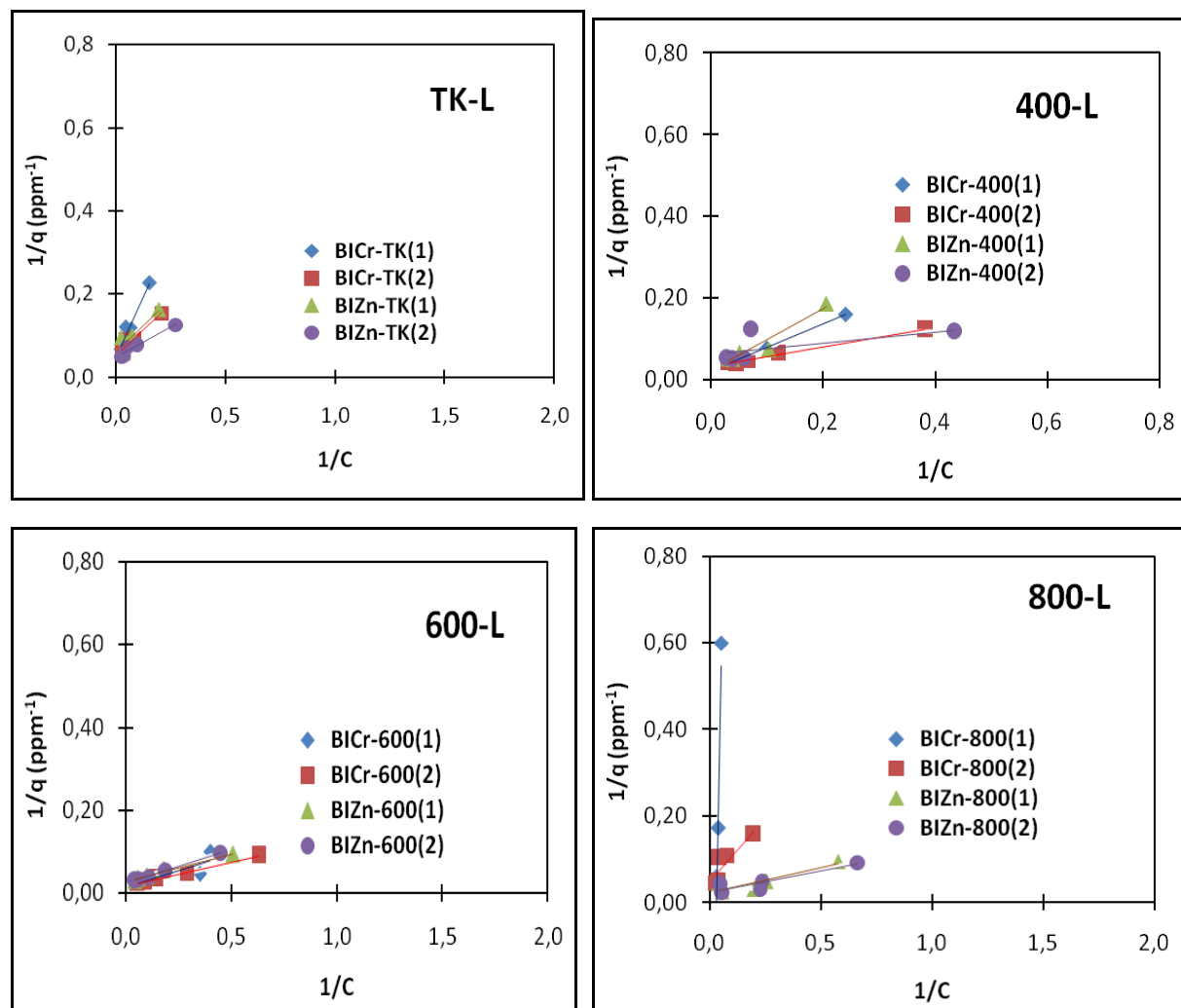


Figure 4. Langmuir isotherm adsorptions of biochar – CrCl_3 and biochar – ZnCl_2 composites before (with code of TK) and after calcinations at various temperatures

Process efficiency and affinity of adsorbent - adsorbate can be predicted from value of R_L , i.e. Langmuir separation factor. Based on the R_L , isotherm type can be classified as follows : $R_L > 1$ (unfavorable), $R_L = 1$ (linier), $0 < R_L < 1$ (favorable), $R_L = 0$ (irreversible)^{24,27}. The R_L data of the composites are reported in Table 4. All those data, except for biochar – CrCl_3 calcined at 800 °C (> 1), show values in range of R_L between 0 and 1. It indicates that adsorption of paracetamol by those composites are favorable, except biochar – Cr_2O_3 gives unfavorable adsorption.

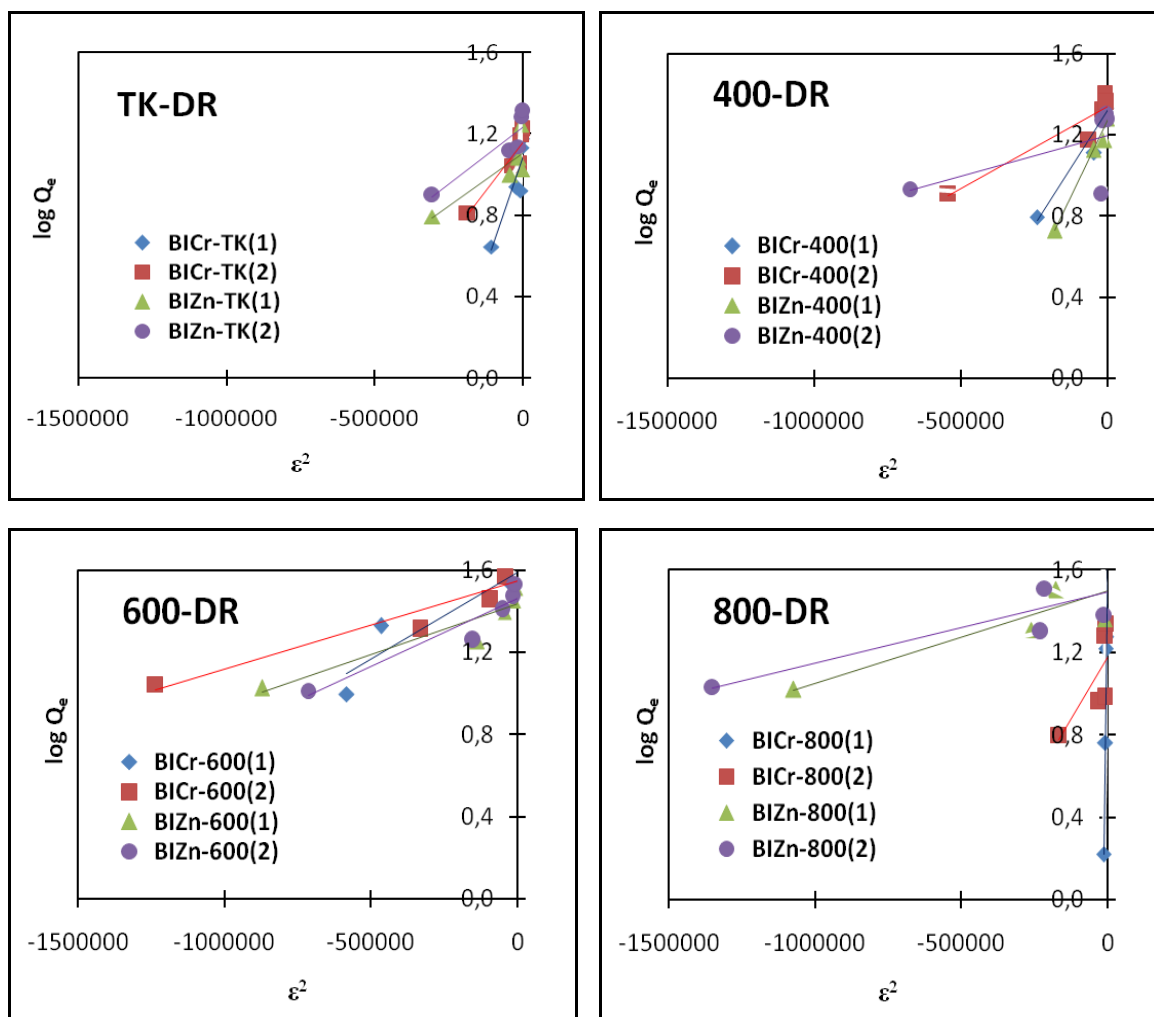


Figure 5. Dubinin - Radushkevich isotherm adsorptions of biochar –CrCl₃ and biochar – ZnCl₂ composites before (with code of TK) and after calcinations at various temperatures

Constant of n is a Freundlich constant which is an indicator of adsorption intensity^{12,28}. Value of n between 1 and 10 describes favorable adsorption²⁹. The n value is also an indicator of adsorbent's heterogeneity. The higher n value, the more heterogenous adsorbent is⁷. The high $1/n$ value indicates weak bonding of adsorbent and adsorbate³⁰. The value of $1/n$ close to 1 indicates the high adsorption capacity at high equilibrium concentration which will be rapidly reduced at lower equilibrium concentrations, whereas the value less than 1 indicate the adsorption capacity which is only slightly reduced at lower equilibrium concentrations³¹. The n values of the composites are presented in Table 5.

Table 3. Correlation coefficient (R^2) of isotherm adsorption of paracetamol by composites of biochar – MCl_n composites before (TK) and after calcination at various temperatures

Model	M	TK	400 °C	600 °C	800 °C
Freundlich	Cr	0.910	0.939	0.878	0.810
	Zn	0.742	0.708	0.976	0.530
Langmuir	Cr	0.959	0.986	0.858	0.829
	Zn	0.893	0.965	0.944	0.839
Dubinin-Radushkevich	Cr	0.933	0.914	0.952	0.811
	Zn	0.915	0.983	0.881	0.767

Table 4. R_L data of the biochar – $ZnCl_2$ and biochar – $CrCl_3$ composites before and after calcination at various temperatures

Komposit	TK	400 °C	600 °C	800 °C
Biochar – $CrCl_3$	0.42	0.40	0.17	1.10
Biochar – $ZnCl_2$	0.29	0.35	0.21	0.22

Table 5. n data of the biochar – $ZnCl_2$ and biochar – $CrCl_3$ composites before and after calcination at various temperatures

Komposit	TK	400 °C	600 °C	800 °C
Biochar – $CrCl_3$	5.91	1.86	1.80	3.17
Biochar – $ZnCl_2$	6.48	2.70	2.12	2.89

Data in Table 5 shows that all adsorptions gave value of n between 1 and 10, indicating the favorable adsorptions. Those values decrease by calcination treatment, meaning that the calcined composites are more homogenous than the uncalcined composites.

Adsorption process works physically or chemically can be predicted from adsorption energy (E). The energy is calculated using Dubinin Radushkevich's constant, K_D . Isotherm adsorption which gives value of E between 8 and 16 KJ/mol indicates chemical adsorption, whereas less than 8 KJ/mol indicates physical adsorption³². Data of the composites's adsorption energy are reported in Table 6.

Table 6. Adsorption energy (J/mol) of the biochar – $ZnCl_2$ and biochar – $CrCl_3$ composites before and after calcinations at various temperatures

Komposit	TK	400 °C	600 °C	800 °C
Biochar – $CrCl_3$	408.11	375.00	912.57	237.83
Biochar – $ZnCl_2$	478.55	362.24	922.58	1204.51

All data in Tabel 6 show E values less than 8 KJ/mol. It indicates that adsorption last physically. According to Lowell dan Shield²³, physical adsorption works through 4 kinds of adsorbate – adsorbent interactions, including ion – dipole, dipole – dipole, ion – induced dipole, and quadrapole interactions. In this research, adsorption of paracetamol may be lasted through dipole – dipole interaction, i.e paracetamol's polar functional group, such as hydroxyl ($-OH$) and $-NH$ with carboxyl ($C=O$) and hydroxyl of the composites. Adsorption energy of biochar – $CrCl_3$ increased by increasing the temperature to 600 °C, then decreased again. In other side, adsorption energy of biochar – $CrCl_3$ improved by improving the temperature to 800 °C.

Adsorption performance of adsorbents can be determined from adsorption capacity. Parameters of q_m and q_s are adsorption capacities calculated using Langmuir and Dubinin – Radushkevich models, respectively³⁰. Based on Langmuir model, q_m is related to complete coverage monolayer of adsorbent surface³². The adsorption capacities of the composite are reported in Figure 6.

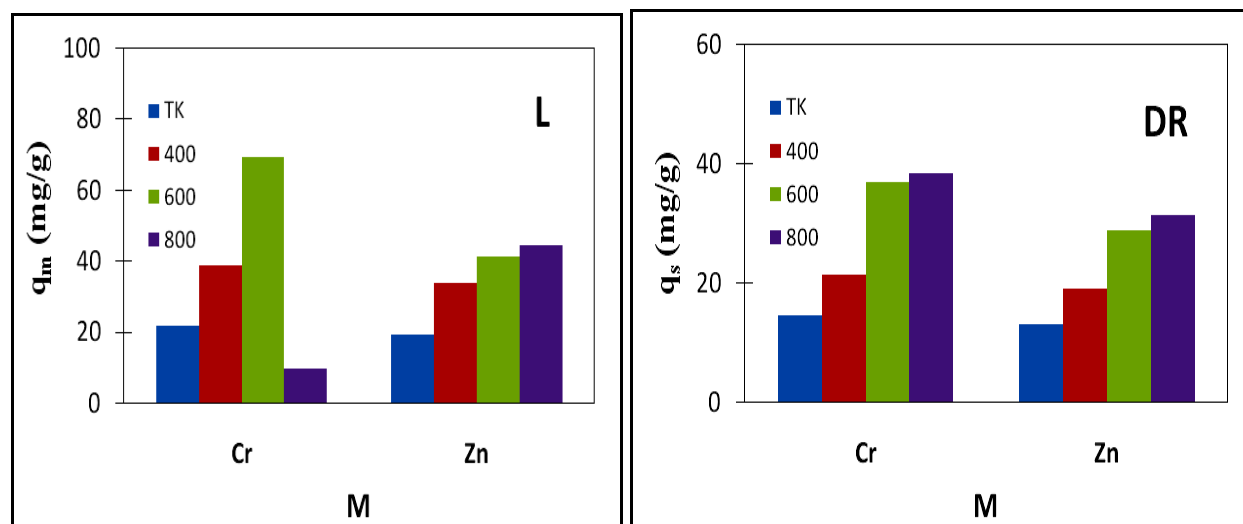


Figure 6. Paracetamol adsorption capacities of biochar – MCl_n composites ($M = Cr, Zn$) before and after calcination at various temperatures calculated using Langmuir model (L) and Dubinin – Radushkevich (DR)

Figure 6 shows that based on Langmuir model, the highest capacities are achieved by both composites calcined at 600 and 800 °C, respectively. In other side, by using Dubinin – Radushkevich model, both composites give relatively same pattern of curves with the similar highest capacities obtained by the composites calcined at 600 and 800 °C, respectively.

Conclusion

The composites of biochar – $ZnCl_2$ and biochar – $CrCl_3$ have been synthesized and calcined at various temperatures. Based on X-ray diffraction, both composites formed biochar – ZnO and biochar – Cr_2O_3 at 800 °C, respectively. Characterization using FTIR spectrophotometry indicated the significant change of spectra at 600 °C. Adsorption test of paracetamol shows that temperature gave effect on parameters of adsorption. The highest capacity was achieved by biochar – $CrCl_3$ calcined at 600 °C, with adsorption capacity of 69.44 mg/g (based on Langmuir model), adsorption energy of 912.57 J/mol (physical adsorption), R_L value of 0.17 and n value of 1.80 (favorable adsorption).

Acknowledgments

We thank to DIKTI who has given us the funding for this research. We also thank to our Department of Chemistry, Brawijaya University, for laboratory and all facilities for working this research.

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