

Formulation of the cement kiln dust (CKD) in concrete: Studies of the physical-chemical and mechanical properties

***Khudhair Mohammed Hussein^{1,2} and Elharfi Ahmed¹**

¹Laboratory of Agricultural resources Polymers and Process engineering (LAPPE),
Team of Macromolecular and Organic Chemistry, Faculty of sciences, Ibn Tofail
University, BP 133, 14000 Kénitra, Morocco.

²Laboratory of Cement and Quality Control of Amran Cement Plant of Yemen.

Abstract : This present work aims to valorize a solid waste produced by the cement kiln, such as the cement kiln dust (CKD) generated from the cement plant of Amran - Yemen during the production of cement. Which we substituted the clinker (cement) by the weight of it at different percentage to achieve the following objectives:

*Minimize the emission of CO₂ into the atmosphere which is the main cause of the greenhouse effect and reduce the solid waste "cement kiln dust (CKD)" that were generated by the cement kiln during the production, while elaborating a new hydraulic binder friend of the environment;
*Gain a percentage of energy and raw material consumed.

In this paper, the possibility of using the cement kiln dust (CKD) as an addition in the production of cement and concrete has been studied. We studied the effect of adding of CKD on the physical-chemical characteristics as well as its influence on the physical properties of cement-based of CKD on one hand. In addition the effect of the CKD on the compression strength mechanical has been studied on the other hand.

The obtained results showed that the solid waste (CKD) and the emissions of CO₂ were reduced according to the use of the percentage of cement kiln dust in the formulation matrix. The fineness by sieving and by the Blaine Specific Surface Area (BSSA) augmented when the percentage of adding CKD also increases. The quantity mixing water is growing in function of the increase in the percentage of addition of CKD in cement. In more expansion rises when the content of the CKD increases. The setting time increases with the increased of the percentage of the CKD also. Similarly, the mechanical strengths at 2/7 and 28 decrease with the percentage of cement kiln dust in cement was augmented.

Key words : Greenhouse gas, cement kiln dust, composite cement, new formulation, physical-chemical characteristics, mechanical strength.