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# Effect of annealing on structural, optical and magnetic properties of Fe doped In<sub>2</sub>O<sub>3</sub> thin films

N. Sai Krishna<sup>1</sup>, S. Kaleemulla<sup>1\*</sup>, G. Amarendra<sup>2,3</sup>, N. Madhusudhana Rao<sup>1</sup>, M. Kuppan<sup>1</sup>, M. Rigana Begam<sup>1</sup>, D. Sreekantha Reddy<sup>4</sup>, Sung Ha Park<sup>4</sup>

<sup>1</sup>Thin Films Laboratory, School of Advanced Sciences, VIT University, Vellore 632014, Tamilnadu, India.

<sup>2</sup>Materials Science Group, Indira Gandhi Centre for Atomic Research, Kalpakkam 603102, Tamilnadu, India

<sup>3</sup>UGC-DAE-CSR, Kalpakkam Node, Kokilamedu 603104, Tamilnadu, India <sup>4</sup>Department of Physics and Sungkyunkwan Advanced Institute of Nanotechnology (SAINT), Sungkyunkwan University, Suwon 440746, Korea

## \*corres. author: skaleemulla@gmail.com

**Abstract:** Pure and Iron doped  $In_2O_3$  thin films were deposited onto Corning 7059 glass substrates using an electron beam evaporation technique and then the films were air annealed at 250 °C, 350 °C and 450 °C, respectively for 5 hours. The effect of annealing temperature on structural, optical and magnetic properties of the thin films has been investigated. All the pure and Fe doped  $In_2O_3$  films were found to be ferromagnetic at room temperature. The saturation magnetization of pure and Fe doped  $In_2O_3$  thin films decreased with increase of annealing temperature.

Keywords: Indium oxide; Electron beam evaporation; Room temperature ferromagnetism.

## **Introduction:**

Diluted magnetic semiconductors (DMS) are the semiconductor compounds exhibiting the magnetic property by doping with transition metal ion into the host semiconductor lattice [1]. The feasibility of control in the electron charge and spin characteristic of a DMS, finds a great interest in developing the spintronics devices [2]. Advantages in these oxide DMSs are wide band gap, high carrier concentration, low cost and Tc above the room temperature. Among the various semiconductor oxides  $In_2O_3$  is the most promising candidate due to its wide band gap (3.5 eV) with n-type degeneracy. But few reports are available on Fe doped  $In_2O_3$  thin films prepared by electron beam evaporation technique. Hence an attempt is made here for the growth of Fe doped  $In_2O_3$  thin films using an electron beam evaporation technique and studied the influence of annealing temperature on structural, optical and magnetic properties of the films.

### **Experimental:**

Fe doped  $In_2O_3$  compound was prepared using solid state reaction. Pure  $In_2O_3$  and Fe (5 at.%) doped  $In_2O_3$  thin films were grown onto corning 7059 glass substrates at a substrate temperature of 350 °C. The films were characterized for their structural, optical and magnetic properties.

#### **Results and Discussion:**



**Fig. 1** X-ray diffraction patterns of the Fe (5 at.%) doped  $In_2O_3$  thin films deposited and air annealed at different temperatures.

Fig. 1 shows the X-ray diffraction patterns of the Fe (5 at.%) doped  $In_2O_3$  thin annealed at 250 °C, 350 °C and 450 °C. All the diffracted peaks were exactly coincided with the cubic structure of  $In_2O_3$  and not found any impurity phase in the Fe doped  $In_2O_3$  thin films. The lattice parameter was calculated and observed that it increased from 10.126 Å to 10.132 Å with increase of annealing temperature. In case of annealed Fe (5 at.%) doped  $In_2O_3$  thin films lattice parameter was decreased from 10.159 Å to 10.108 Å. It is decreased when compared with pure  $In_2O_3$ , which indicate that the Fe ions occupied the In sites of the  $In_2O_3$ . Similar kind of results were also observed in Fe doped  $In_2O_3$  thin films reported by Hong Xu et al. [3]. Moreover, the XRD patterns of Fe and Fe<sub>2</sub>O<sub>3</sub> were also taken into consideration from standard JCPDS data to identify the impurity phases related to either Fe or Fe<sub>2</sub>O<sub>3</sub> in the Fe doped  $In_2O_3$  thin film. But no phases related to impurities were found. The phases related to indium were observed in XRD patterns of Fe doped  $In_2O_3$  thin films. In order to make the films stoichiometric, the grown films were air annealed at 250 °C, 350 °C and 450 °C for 5 hours, respectively. When the films annealed at higher temperature, complete oxidation of the indium was observed.

The optical transmittance spectra of the Fe (5 at.%) doped  $In_2O_3$  thin films annealed at 250 °C, 350 °C and 450 °C were recorded in the wavelength range from 200 nm to 2500 nm. The transmittance of the annealed films increased with increase of annealing temperature from 250 °C to 450 °C in both Fe (5 at.%) doped  $In_2O_3$ . A band gap of 3.28 eV was observed for pure  $In_2O_3$  at 450 °C, a band gap of 3.05 eV was observed for Fe doped  $In_2O_3$  at 450 °C.

Fig. 2 (a) shows the M-H curves of the as deposited and annealed pure  $In_2O_3$  films at 250 °C and 350 °C showed the ferromagnetic behaviour, after that air annealed at 450 °C for 5 hours films changes its behaviour from ferromagnetism to diamagnetism shown in Fig. 2 (a) inset right bottom. Fig. 2 (b) shows the M-H curves of Fe (5 at.%) doped  $In_2O_3$  thin films as deposited and air annealed at different temperatures. Hence the reduction in oxygen vacancies which reduced the magnetization of pure  $In_2O_3$  thin films. This weakly magnetic hysteresis in pure  $In_2O_3$  may come from the defects such as oxygen vacancy and grain boundary defects.



**Fig. 2** M-H curves of the (a) pure  $In_2O_3$  thin film as deposited, air annealed at different temperatures and inset shows the annealed at 450 °C diamagnetism of  $In_2O_3$ . (b) Fe (5 at.%) doped  $In_2O_3$  thin films as deposited and air annealed at different temperatures.

Air annealing at high temperature in the Fe (5 at.%) doped  $In_2O_3$  thin films made astonishingly changed in its magnetic property, and a strong connection linked with parameters like defects such as oxygen vacancies and interstitial positions of the indium in the host lattice. The high temperature air annealing of the films was reduced the effective F-center mediated ferromagnetism couplings and oxygen vacancies. So it can be considered that the remarkable decrease in the saturation magnetization from 64.07 ( $\mu$  emu/cm<sup>3</sup>) to 27.92 ( $\mu$ emu/cm<sup>3</sup>) with increase of annealing temperature to 450 °C was due to the existing oxygen vacancies in the films. Present results supports that the observed ferromagnetism may be due to oxygen vacancies that exist in the lattice, and these results are in good agreement with Fe doped In<sub>2</sub>O<sub>3</sub> films [4].

#### **Conclusions:**

Pure and Fe doped  $In_2O_3$  thin films were deposited using electron beam evaporation technique. The effect of annealing temperature on structural, optical and magnetic properties of the thin films has been studied. All the films were showed ferromagnetic behavior at room temperature. Ferromagnetic state of the Fe (5 at.%) doped  $In_2O_3$  thin film decreased with annealing temperature.

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