

ICMCT-2014 [10<sup>th</sup> – 12<sup>th</sup> March 2014]  
International Conference on Materials and Characterization Techniques

## Characterization of Zirconium Oxide Thin Films Prepared by Sol - Gel Method

S. Jothi, N. Prithivikumaran and N. Jeyakumaran\*

Department of Physics, VHNSN College (Autonomous), Virudhunagar – 626 001,  
Tamilnadu, India.

\*Corres.author: bhavesh\_2j2@yahoo.com

**Abstract:** Zirconium Oxide ( $ZrO_2$ ) is an interesting material in optical filters, gas sensors and protective coatings owing to their outstanding optical, chemical, thermal and mechanical properties. Zirconium Oxide thin films were deposited on glass substrates by sol gel dip coating method, using alcoholic solutions. The dipping solution was prepared from Zirconium Oxychloride Octahydrate and Isopropanol with Acetyl acetone. In order to find the influence of the number of layers on the properties of  $ZrO_2$  thin films, samples with different number of layers were prepared by repeating the dipping and drying processes. After coating, the sol gel derived films were heated at  $500^\circ C$ , to complete the dehydration of the  $ZrO_2$  precursors. Various characterization techniques were used to evaluate the crystalline structure and grain size (XRD), the morphology (SEM), surface bonding properties (FTIR) and luminescence properties (PL) of  $ZrO_2$  films. XRD data exhibited that at  $500^\circ C$  temperature nanosized  $ZrO_2$  films with tetragonal and monoclinic phases have been formed. FTIR spectra revealed the formation of Zr-O bond. Photoluminescence studies displayed a strong emission peak at 426 nm and relatively weak emission peak at 488 nm.

**Keywords:-** Zirconium Oxide; sol-gel; dip coating; XRD; SEM; FTIR and Photoluminescence.

### Introduction and Experimental:

Crystalline ceramics are widely studied for optical applications owing to their high refractive index and transparency in the near UV-visible region. These materials are chemically and photo chemically stable and their excellent optical, mechanical, thermal and electrical properties make them ideal media for applications in Photonics.

Zirconia ( $ZrO_2$ ) is a polymorphic material; it has several crystal structures at different temperatures. By controlling the temperature, one can tune the properties of Zirconia for particular applications. Among various fabrication techniques, the sol gel process is the widely used method of preparing ceramic oxide thin films. The main advantage of the sol gel process is it has the ability to form inorganic structures at relatively low temperature.

The aim of this investigation is to find, the influence of the number of layers on the structure, surface bonding and luminescence properties of  $ZrO_2$  thin films.

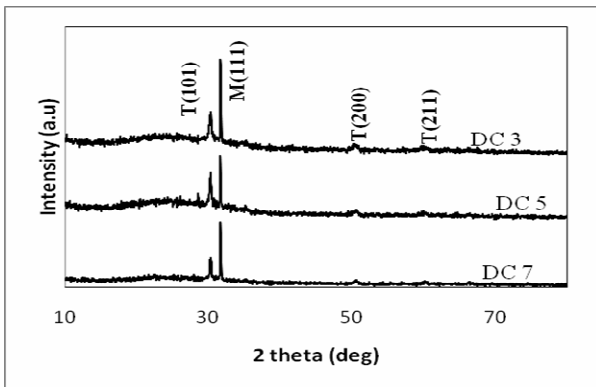
In the present study, inorganic precursor route was chosen for the fabrication of Nano crystalline Zirconia thin films [1]. First, Zirconium Oxychloride Octahydrate was diluted in the 2- Propanol and Ethanol mixture (in the ratio 1:1). The solution was stirred for 45 minutes using a magnetic stirrer. The water for hydrolysis and nitric acid for oxidation were then added to the salt-alcohol solution. Acetyl acetone was added as a chelating agent to the solution and stirring was continued for a further 45 minutes.

The ZrO<sub>2</sub> films were prepared by dipping the glass substrates into the prepared sol gel solution. After dipping, the film layer was dried in air for a few minutes. The processes of coating and drying were repeated for 7 times. Finally, the films were annealed at 500°C. The annealed films were studied for their morphology, structural, surface bonding and photoluminescence properties.

## Results and Discussion:

### X-ray diffraction studies

The X-ray diffraction spectra of sol gel derived ZrO<sub>2</sub> thin films on glass substrates annealed at 500°C are shown in Figure 1. The XRD patterns reveal that all the samples are polycrystalline with characteristic peaks of ZrO<sub>2</sub> at 30.2°, 50.3° and 60° which are assigned to the (101), (200), (211) tetragonal planes respectively [2] and a monoclinic peak at 35.7° with (111) orientation.



**Figure. 1.** XRD patterns of ZrO<sub>2</sub> thin films

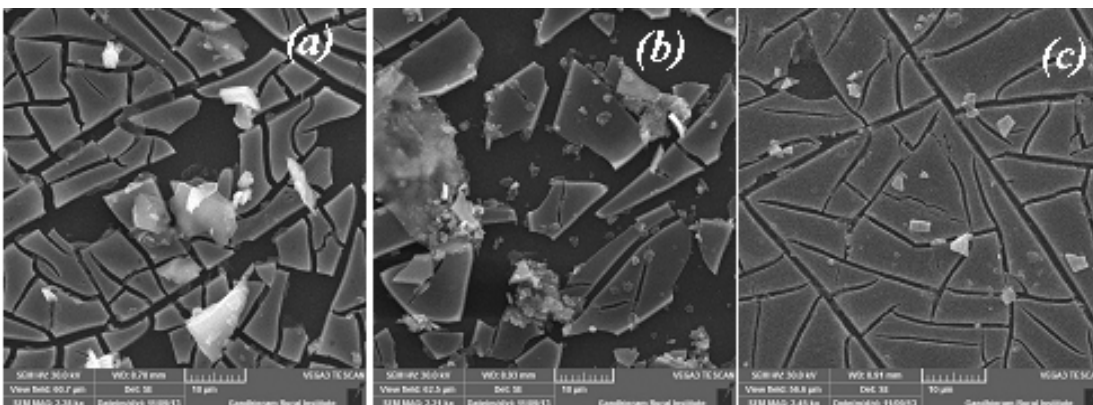
The grain size of the nanocrystalline film was calculated from the FWHM of the dominant diffraction peak (111) using Debye Scherer equation,

$$D = \frac{K\lambda}{\beta \cos \theta}$$

where D is the grain size, K=0.9 is a correction factor,  $\beta$  is the full width at half maximum (FWHM) of the most intense diffraction plane,  $\lambda$  is the wavelength of X-ray (CuK <sub>$\alpha$</sub>  radiation  $\lambda=1.5405 \text{ \AA}$ ) and  $\theta$  is the Bragg angle. The crystallite size from the dominant peak is found to be nearly 2.25 nm for all the samples.

### Surface morphology studies

Figure 2 shows the Scanning Electron Microscopic images of the surface of prepared ZrO<sub>2</sub> thin film samples.



**Figure. 2.** SEM images of ZrO<sub>2</sub> thin films a) 3 coating b) 5 coating c) 7 coating

The SEM images of the samples reveal that these solids are mainly constituted by large polyhedral structures or irregular laminar structures with a remarkable trend to fracture as suggested by the occurrence of a number of fissures. This fact is attributable to the effect of the removal of water and alcohols of different molecular size. The  $ZrO_2$  films present plane cracked morphology, as product of their contraction during heat treatment.

### FT-IR spectral studies

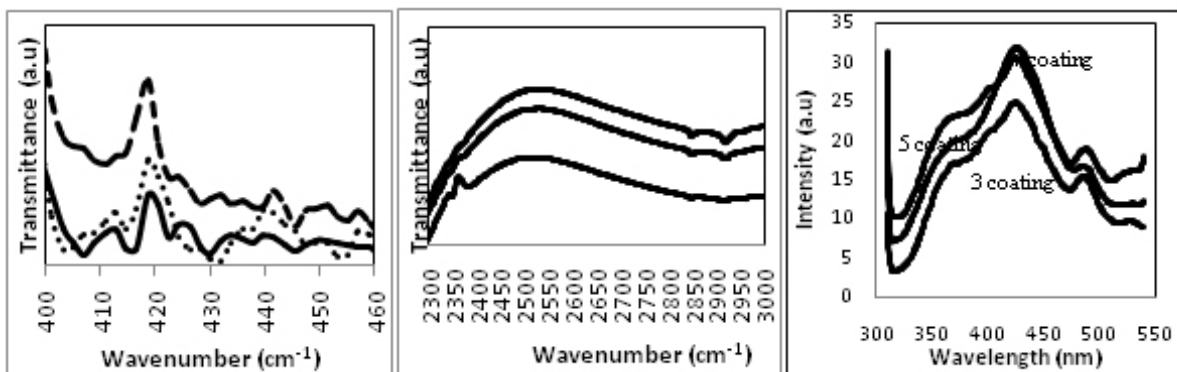


Figure.3. FT-IR spectra of  $ZrO_2$  thin films

Figure. 4. PL spectra of  $ZrO_2$  Films

Figure 3 shows the Fourier Transform Infrared Spectroscopy of the  $ZrO_2$  films. It can be seen that the samples exhibited absorption peaks located near 416 and 420  $cm^{-1}$  which give an indication of presence Zr-O stretching bond. The bands observed at 1456-1578  $cm^{-1}$  are characteristic of Zr-O-C species. The absorptions at 2926  $cm^{-1}$ , 3535  $cm^{-1}$ , 3508  $cm^{-1}$  correspond to the vibration of stretching and deformation of the O-H bond due to the absorption of water and co-ordination of water. The peak that observed at about 2347  $cm^{-1}$  is ascribed to the occurrence of C-H bond.

### Photoluminescence studies

The room temperature photoluminescence spectra of  $ZrO_2$  thin films observed at excitation wavelength 295 nm are shown in Figure 4. It is seen that the PL peaks of  $ZrO_2$  samples are almost in the same wavelength position, but having varying intensities for different number of layers. These results indicate that the number of coatings does not alter the luminescence mechanism of  $ZrO_2$  films. The PL intensity of 7 coating  $ZrO_2$  is higher than that of the sample with lesser number of coatings. The spectra show an intense emission peak at 426 nm (blue) and a weak emission peak at 488 nm (blue-green). This may be due to oxygen vacancies in  $ZrO_2$  [3]. It was seen that the PL intensity of  $ZrO_2$  thin films increases with an increase in the number of layers. This increase is due to improvement in crystalline quality and an increase in oxygen vacancies.

### References:

1. Atta A.K., Biswas P.K., Ganguli D., Preparation and properties of Zirconia coatings from aquo-organic solutions of Zirconyl chloride, *Thin Solid Films*, 1991, 197, 187-193.
2. Lakshmi J.S., John Berlin I., Thomas J.K., Thomas P.V., Joy K., Band gap tuning and improved optical properties of  $ZrO_2$ - $SnO_2$  nanocomposite thin films prepared by sol gel route, *IOP conference series: Materials science and engineering*, 2011, 23, 012030.
3. Joy K., Maneeshya L.V., Thomas J.K., Thomas P.V., Effect of sol concentration on the structural, morphological, optical and photoluminescence properties of zirconia thin films, *thin solid films*, 2012, 520, 2683-2688.

\*\*\*\*\*