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## Structural, morphology and ionic conductivity studies on composite P(S-MMA)-ZrO<sub>2</sub> Polymer electrolyte for Lithium Polymer battery

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**Abstract:** In the present study, the composite material ZrO<sub>2</sub> has been prepared using NH<sub>3</sub> and Na<sub>2</sub>CO<sub>3</sub> as precipitation agents, via co-precipitation technique. The as prepared ZrO<sub>2</sub> has been characterized using XRD, FE-SEM, FTIR analyses. The ZrO<sub>2</sub> composites were used as filler in the parent polymer electrolytes based on P(S-MMA)-LiClO<sub>4</sub> by solution casting techniques. Electrical, structural and functional analyses of P(S-MMA) based polymer electrolytes comprising ZrO<sub>2</sub> were studied and the results are reported. The incorporation of ZrO<sub>2</sub> filler greatly enhanced the ionic conductivity and other electrochemical properties of P(S-MMA) based polymer electrolytes.

**Key words-** P(S-MMA); ZrO<sub>2</sub>; LiClO<sub>4</sub>.

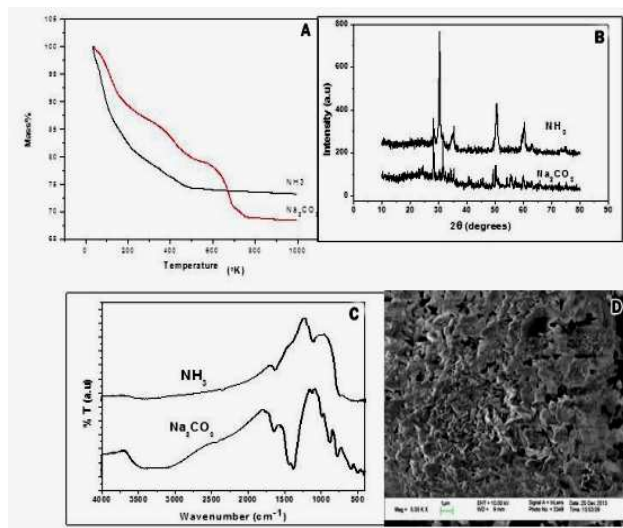
### Introduction and Experimental

The rapid development of new technologies such as cell phone, notebook PC, and electric vehicle (EV) has promoted research aimed at improving battery performance with special effort devoted to Lithium batteries [1]. Numerous methods have been reported for improving characteristics of polymer electrolytes such as cross-linking, incorporation of organic solvents and fillers, etc.,. An attempt has been made to study the effect of addition of ZrO<sub>2</sub> in PS-MMA based SPEs for various compositions using conventional solution casting technique. Towards attaining good properties of filler, ZrO<sub>2</sub> was prepared laboriously by co-precipitation method using NH<sub>3</sub> and Na<sub>2</sub>CO<sub>3</sub> as precipitating agents. Based on the properties of as-prepared optimized filler, the various compositions of composite polymer electrolytes were prepared.

The ZrO<sub>2</sub> fillers were synthesized by co-precipitation method using 0.2M Zr (NO<sub>3</sub>)<sub>2</sub>.3H<sub>2</sub>O and Na<sub>2</sub>CO<sub>3</sub> or NH<sub>3</sub> as precipitation agent [2]. The prepared composites of different weight ratio were added into the optimized P(S-MMA)-LiClO<sub>4</sub> as dopant salt by solution casting technique.

## Results and discussion

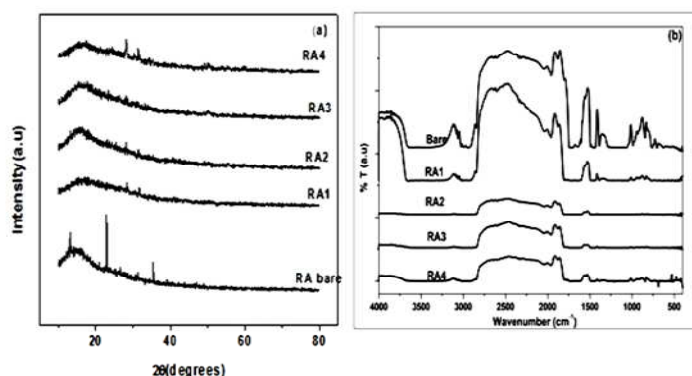
In order to determine the thermal property of the  $\text{ZrO}_2$  precursors, the calcinations temperatures were fixed as 700 and 900 °C for  $\text{NH}_3$  and  $\text{Na}_2\text{CO}_3$  as a Precipitation agent respectively. Fig 3.1.A shows the TG curves of the precursors of  $\text{ZrO}_2$  whose precipitation agents are  $\text{NH}_3$  and  $\text{Na}_2\text{CO}_3$ . X-ray diffraction pattern and IR Spectra of the as prepared  $\text{ZrO}_2$  filler using  $\text{NH}_3$  and  $\text{Na}_2\text{CO}_3$  as precipitation agents are represented in Fig.3.1 (B & C).



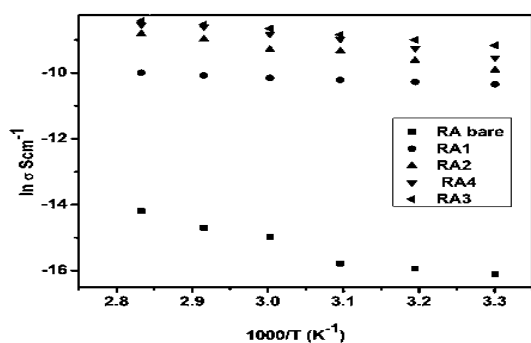
**Fig.3.1** (A)TG curves (B) XRD patterns and (C) FT-IR spectra of  $\text{ZrO}_2$  precursors when  $\text{NH}_3$  and  $\text{Na}_2\text{CO}_3$  are used as precipitation agents. D) SEM image of  $\text{ZrO}_2$  Precursors when  $\text{Na}_2\text{CO}_3$  as precipitation agent.

From the XRD pattern it is confirmed that the as-prepared samples are  $\text{ZrO}_2$  with the monoclinic structure which is in agreement with the JCPDS 781807. However, all the peaks are in very good agreement with the standard for the sample prepared while using  $\text{Na}_2\text{CO}_3$  as precipitation agent than the other one. Using the Scherer's relation the crystalline domain size was determined as 110 nm. The IR spectra of  $\text{ZrO}_2$  crystalline samples show various stretching frequencies around 740 and 500  $\text{cm}^{-1}$  [3], which are attributed to Zr-O<sub>2</sub>-Zr asymmetric Zr-O stretching vibrations. These peaks are shifted to 780 and 499  $\text{cm}^{-1}$  respectively confirms the formation of  $\text{ZrO}_2$  in  $\text{Na}_2\text{CO}_3$  based  $\text{ZrO}_2$  samples. Fig. 3.1 D showed that the SEM image of  $\text{Na}_2\text{CO}_3$  based  $\text{ZrO}_2$  particles; most of the particles are found to have hexagonal structure with needle shape. The particle size is estimated as 294 nm for  $\text{Na}_2\text{CO}_3$  based  $\text{ZrO}_2$  and has uniform morphology. It reveals that  $\text{ZrO}_2$  filler aiding in the formation of amorphous phase into the parent polymer matrix. The XRD pattern, (Fig.3.2 (a)) shows few intense peaks like  $2\theta=28.3, 31.6^\circ$  which shows the monoclinic structure of  $\text{ZrO}_2$  filler. [JCPDS:78-1807]. Also two intense peaks at  $2\theta=13.1$  and  $22.9^\circ$  which reveal the hexagonal structure for  $\text{LiClO}_4$  [JCPDS: 30-0751]; these intensity are comparatively low while incorporating  $\text{ZrO}_2$  in the parent polymer electrolyte. Actually, the intensity of bare electrolytes is reduced while incorporating the ceramic fillers as contradict one. This may be caused the complete dissociation of inorganic salt (which is acting as a dissociating agent) in to the polymer matrix which leads to the amorphous nature. The OH stretching vibration of PS-PMMA around 3500  $\text{cm}^{-1}$  is shifted in between 3533-3650  $\text{cm}^{-1}$  in the complexes (Fig.3.2). The vibration peaks at 2990 and 2940  $\text{cm}^{-1}$  are ascribed to the asymmetric and C-H stretching of the absorption peak of PS-MMA. The characteristic vibration peak appearing at 940  $\text{cm}^{-1}$  is assigned to per chlorate anion that is shifted to 960  $\text{cm}^{-1}$  in the complexes. The characteristic peaks of Zr-O stretching and Zr-O<sub>2</sub>-Zr asymmetric modes are appeared at 500 and 740  $\text{cm}^{-1}$ . The addition of new peaks, shifting of peaks and absence of peaks in the complexes ensures the complexation had taken place between PS-MMA and  $\text{LiClO}_4$  and  $\text{ZrO}_2$  filler composites polymer electrolytes. In the present work,  $\text{ZrO}_2$  concentration has been varied as (3, 6, 9 and 12) wt% on the bare P(S-MMA)- $\text{LiClO}_4$  electrolyte. The parent electrolyte exhibits the conductivity of  $6.8 \times 10^{-7} \text{ Scm}^{-1}$  at 303 K. While incorporating the  $\text{ZrO}_2$  filler, conductivity enhances two orders of magnitude at 303 K. The temperature dependent ionic conductivity plots are shown in Fig 3.3 in the temperature range 303-353 K. The conductivity of the electrolyte increases with the increase of temperature. Also it is clear that the conductivity increases upon the addition of ceramic filler up to 9 wt%; further addition of  $\text{ZrO}_2$  makes the conductivity dips down. The same trend was obtained for our previous studies on PVdF-PEMA based composite gel polymer electrolyte and for PEO based composite polymer electrolyte [4]. For all complexes, the conductivity increases with increase of temperature and this can be rationalized by free volume model. The curvature of the plots indicates that ionic conductivity seems to obey

Arrhenius relation, which describes that ion transport in polymer electrolytes is dependent on polymer segmental motion. The activation energy of the system varies within the range 0.14 to 0.37 eV. It reveals that highly conducting sample possesses lesser activation energy.



**Fig.3.2** (a) XRD patterns and (b) IR spectra of bare PS-MMA-LiClO<sub>4</sub> and 3 (RA1), 6 (RA2), 9 (RA3) and 12 wt% (RA4) of ZrO<sub>2</sub> based polymer electrolytes.



**Fig.3.3** Temperature dependent ionic conductivity plots of P(S-MMA) (80)-LiClO<sub>4</sub> (20) + ZrO<sub>2</sub> (bare, 3, 6, 9, 12) wt% based electrolytes in the temperature range 303-353K.

## Conclusion

The ZrO<sub>2</sub> filler were synthesized by co-precipitation method using Na<sub>2</sub>CO<sub>3</sub> and NH<sub>3</sub> as precipitation agents. The as-prepared samples were ZrO<sub>2</sub> with the monoclinic structure which is in agreement with the JCPDS 781807. The 3, 6, 9 and 12 wt% of ZrO<sub>2</sub> was dispersed in to P(S-MMA) (80)-LiClO<sub>4</sub>(20) polymer matrix by solution casting method. P(S-MMA) (80)-LiClO<sub>4</sub> (20)-9wt% ZrO<sub>2</sub> exhibits maximum ionic conductivity  $2.2 \times 10^{-4}$  S cm<sup>-1</sup> at 303K. The ionic conductivity of composite polymer electrolytes increases in two orders of magnitude on the bare polymer electrolyte. The activation energy varies between .14 to .37 eV.

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